



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RB6795590-2
Job Sheet 197254



Part No: RB6795590-2

Job Qty: 4 pcs

Part Name: Shoe



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/19

Job Tracking No:

Due Date: 8/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6795590 Rev. 8 IPP Rev. A 19.06.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	8/2/19	8/2/19	1.00	2.00	SL-154 - 1		JB 19-07-13
110	QC 2	4 pcs	8/2/19	8/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-07-13
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S197689



Part: RB6795590-2

Job No: 197254

Serial No/Batch: S197689

Revision: J

Inspector:

Exp Date:

Inspection:

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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120	QC 8	4 pcs	8/2/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
130	Packaging 3-1 - Stock - B4B	4 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
140	QC 21 - SA	4 pcs	8/2/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op **100** - 1-Machine as per folio FC 880 FOLIO REV: AA DWG REV: 5 2-Deburr

Descriptions: **110** - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

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JUL 15 2019

GA139

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R1.500	Brass C360 Round Bar 1.500"	.5280 ft (.132 ea)	100-SL-154 - 1	S076584

Job Allocations

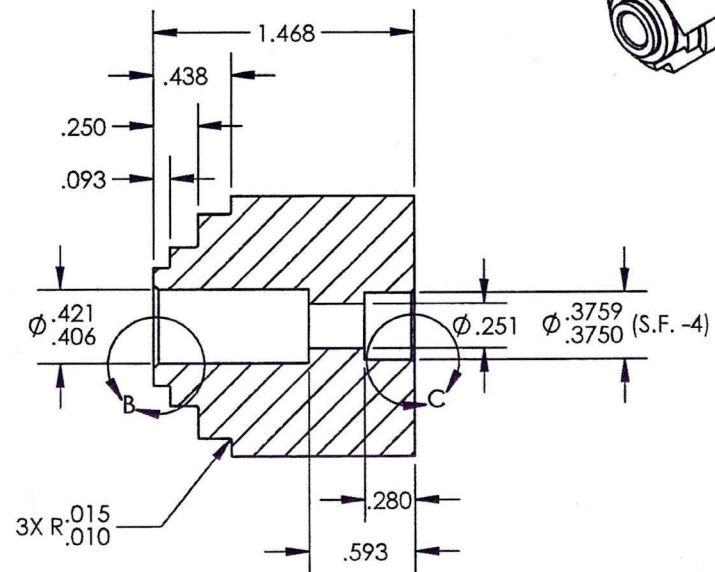
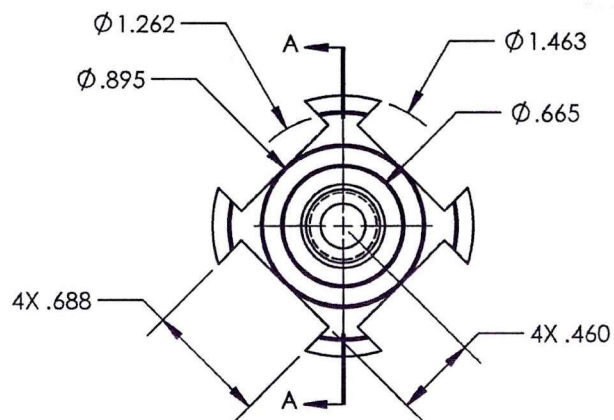
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	MT-BRASS-C360-R1.500	1	10	0

Part Specifications

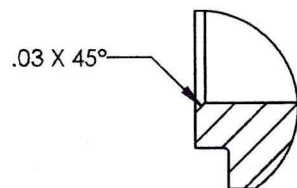
Specifications could not be found.

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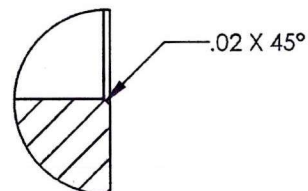
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
6		CH'D DIMENSION TO LOCATE FLAT FROM .188 (x4) TO .460 (x4) PER G.E.	4/26/2011	RJC
7	15-0051	-2 CH'D DIM WAS Ø.374-.376 IS Ø.3750-.3759.	3/3/2015	DPD
8	16-0218	-2 CH'D DIM WAS Ø.3759/.3750 IS Ø.3759/.3750 (S.F. -4).	11/14/2016	RJC



SECTION A-A



DETAIL B
SCALE 2:1



DETAIL C
SCALE 2:1

(-2)

SHOE

DART AEROSPACE	
TITLE BEARING PULLER; GAS PRODUCER TURBINE, POWER TURBINE & COMPRESSOR	
DWG NO. RB6795590-2	REV J
MAT'L BRASS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125 ✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	ROLLS ROYCE C18 & C20
SCALE 1:1	DATE 4/11/2008
SHEET 2 OF 11	

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Engineering Approval:
(If necessary)

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	